







CATALOGUE



INTRODUCTION

DOROT AUTOMATIC CONTROL VALVES is pleased to present the latest edition of their catalogue.

This new catalogue includes new models as well as modifications of previous products.

The updated information in this edition invalidates the data of the previous edition. This catalogue does not replace other technical publications such as the design manual which is available from DOROT. We are confident that you will be able to use this catalogue as a convenient guide for choosing among the wide range of DOROT products.

The aims of the catalogue are:

- 1 To enable the user to easily select the valve model which best suits his/her requirements, being fully aware of the hydraulic conditions of his/her network and the required performance of the control valves.
- To create a "common language" between the customer and the factory in order to avoid confusion caused by the wide range of products, structural versions, control modes, materials etc.

The catalogue is divided into sections, each one dedicated to a group of products. The information included in each section is the essential data required for designs and valve selections, made by consulting engineers, dealers, and users of water control networks.

Sections A,B,C,D and E include:

- A general description of the specific group of valves, with pictures of the various models.
- 2 The hydraulic characteristics of the valves in each section.
- A model selection table, listing all the standard models and sizes available in the group. Note that although production in DOROT is according to the metric system, the valve size code is in imperial (inches) dimensions and the relevant metric dimensions are also included.
- 4 A schematic diagram featuring all the various components of the valve (including optional units). All the components are numbered, to facilitate the ordering of spare parts, or the valve's conversion into an optional version.
- 6 An "ordering guide" which explains how to specify the chosen model.
- The control functions are listed in section F. Basic explanations of each function, a list of valve models which
 may perform the specified function, and the pilot valve used, are found in this section.
- Please note that the standard features of each model will be supplied with the product, unless specified otherwise in the confirmed order.
- The pilot valves and accessories are listed in section G. Information on the operating conditions and spare parts is found in this section.
- The "General Data", (section H) at the end of the catalogue, supplies details regarding conditions that are not standard, to assist the user.







BASIC TO METAL VALVES











MODEL 82



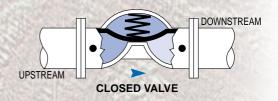


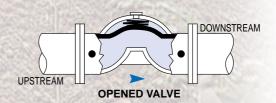


DESCRIPTION

The direct-sealing diaphragm Valves are operated by pipeline pressure or by air pressure: (which is equal to the pipeline pressure). The reinforced rubber diaphragm seals the water passage when the line pressure reaches the valve's control chamber. Relieving the pressure from the control chamber causes the valve to open. The valve's only moving part is its diaphragm: no shaft, seals, or bearings are located within the water passage.

A spring above the diaphragm ensures "valve closure" regardless of pressure level or flow conditions.





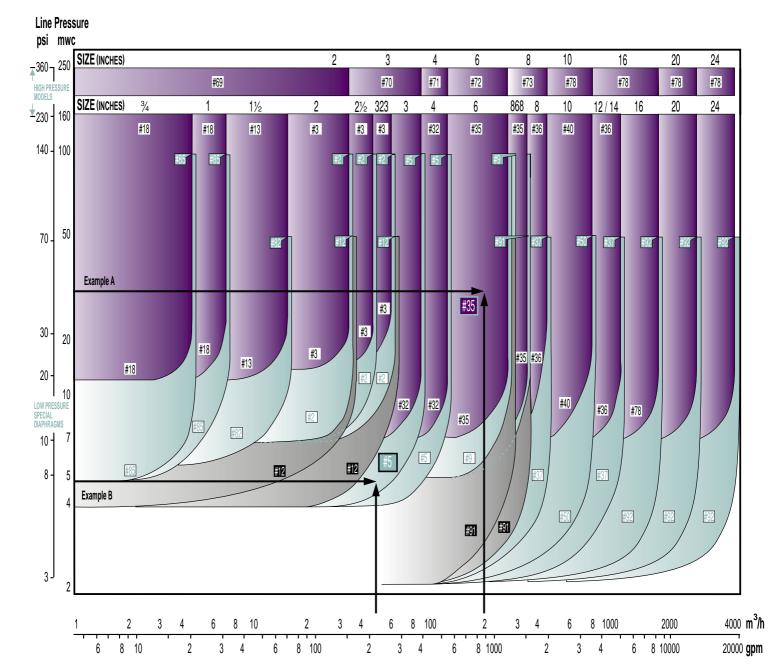
ADVANTAGES

- Structural simplicity
- Superb hydraulic performance
- Reliable control of abrasive liquids and slurries
- Cost-efficient control and regulation for a wide range of flow rates
- Minimum maintenance-maximum dependability



SIZE & DIAPHRAGM SELECTION GUIDE

This graph provides a guide (based on flow rate and line pressure factors) for selecting the proper valve, pressure rating, size, and diaphragm type.



LOCATE THE FLOW RATE ON THE HORIZONTAL AXIS AND DRAW A LINE UPWARDS. LOCATE THE LINE PRESSURE ON THE VERTICAL AXIS AND DRAW A LINE TO THE RIGHT.

The point of intersection of the two lines (see examples A+B) defines the size of the valve (horizontal white section on top). A suitable diaphragm is represented by the BLUE area (standard diaphragm). GREEN and GREY areas represent special low-pressure diaphragms.

Serial numbers of the respective diaphragms are marked in squares on the upper and lower limit lines of each size area.

EXAMPLE A

FLOW RATE 200 m³/h (900 gpm), LINE PRESSURE 30m (45 psi): 6" VALVE, STANDARD DIAPHRAGM.

EXAMPLE B

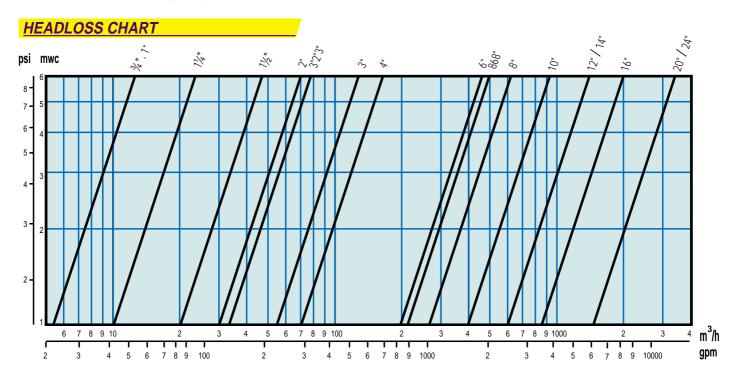
FLOW RATE 50 m³/h (220 gpm), LINE PRESSURE 5 m (8 psi): 3" VALVE, SPECIAL DIAPHRAGM NO.5.

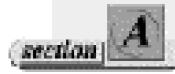


MODEL SELECTION TABLE

_				4-			1 4/5					0.4	404
	MOE)EL	44	45	47	53	*67	77	82	84	87	91	*94
	PATTE	RN					a a			4			
C	ONNEC	CTION	THREADED	THREADED	FLANGED	VICTAULIC	FLANGED	FLANGED	FLANGED	THREADED	FLANGED	THREADED	THREADED
	MATER		CAST IRON	BRONZE	CAST IRON	CAST IRON	DUCTILE IRON	DUCTILE IRON	CAST IRON	CAST IRON	BRONZE	BRONZE	DUCTILE IRON
Г		mm											
	3/4	20											
	1	25											
	11/4	32											
	11/2	40											
S		50											
ZE	21/2	65											
S	323	80											
ш	3	80	•								•		
تا	4	100											
ABL	6	150											
		200											
ا⊲	8	200											
}	10	250											
	12	300											
	14	350											
	16	400											
	20	500											
	24	600											

^{*} HIGH PRESSURE MODELS (PN 25)







FLOW FACTOR

SIZ	Έ	44,45,4	DELS 7, 53, 77 , 87, 91	MOI 67,		SIZ	Έ	44,45,4	DELS 7, 53, 77 , 87, 91	MOI 67,	
mm	Inch	Κv	Cv	Kv	Cv	mm	Inch	Κv	Cv	Kv	С٧
20	3/4	17	20	-	-	200 L.F.	868	670	780	-	ı
25	1	17	20	-	-	200	8	800	930	800	930
32	11/4	31	36	-	-	250	10	1250	1460	1300	1520
40	1½	64	75	-	-	300	12	1900	2220	-	ı
50	2	95	110	78	91	350	14	1900	2220	ı	ı
80 L.F.	323	100	117	ı	ı	400	16	2600	3030	2600	3030
80	3	170	200	120	140	500	20	4600	5370	4600	5370
100	4	220	260	200	230	600	24	4600	5370	4600	5370
150	6	600	700	550	640						

DIMENSIONS

MODEL	SI	ZE	N	IM	IN	СН
	Inch	mm	L	Н	L	Н
MODEL	1 ½	40	170	93	6 %	3%
MODEL	2	50	188	113	7 %	4 ½
44	21/2	65	219	118	8	4%
	323	80	225	126	8 %	5
	3	80	316	130	15 %	51/8

	Inch	mm	L	Н	L	Н
	3/4	20	112	43	4 ½	2
	1	25	119	52	4 3/4	2
MODEL	1 ½	40	149	86	5 1/8	3%
45	2	50	184	101	7 1/4	4
	21/2	65	212	109	8 %	4%
	323	80	200	116	7 %	4 ½
	3	80	316	130	15 %	51/8

	1 ½	40	177	81	7	3 1/8
MODEL	2	50	190	103	7 ½	4
	3	80	286	124	11 1/4	4 %
53	4	100	317	138	12 ½	5 ½
	6	150	392	250	15 %	9 %

THE FACTORY RESERVES THE RIGHT TO MODIFY SPECIFICATIONS WITHOUT PRIOR NOTICE.

PRESSURE RATING

The pressure rating of the "gal" valves is determined by the body strength and the diaphragm type.

Models: 44, 45, 47, 53, 77, 82, 84, 87, 91 are rated PN16 (maximal operating pressure of 160 mwc, 230 psi).

Models: 67, 94 are reted PN25 (maximal operating pressure of 250 mwc, 360 psi).

In case a low-pressure diaphragm (see graph, page 2 in this catalogue) is assembled in the valve, and the specific diaphragm should not be used at the standard pressure limits, the valve will be rated and its tag marked according to the diaphragm operating pressure limitation.

Valve Connection Standard is marked on the tag. The user should consider the pressure rating of the specified standard while designing and operating the valve.

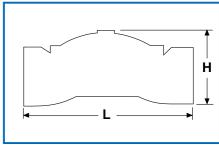
SPECIFICATIONS

MATERIALS

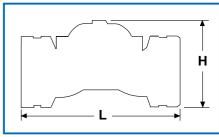
BODY AND BONNET	 – – CAST IRON, CAST BRONZE, DUCTILE IRON
DIAPHRAGM	NATURAL RUBBER, OTHERS ON REQUEST
SPRING	SST 302

CONNECTIONS

FLANGES	ISO PN 16, PN 25
	AS 2129, BS 10 TABLE D, E
	ANSI CLASS 125, 150
	OTHERS ON REQUEST
THREADS	FEMALE ISO (BSP)
	ANSI (NPT)
CONTROL BORES	½", ¼", ½ " NPT



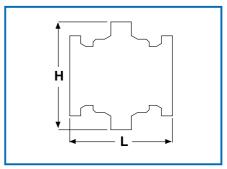
MODELS 44, 45, 94



MODEL 53

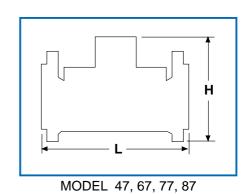


MODEL	SI	ZE	M	IM	IN	CH
	Inch	mm	L	Н	L	Н
	2	50	203	169	8	6 %
	2 ½	65	214	188	8 ½	7 %
	323	80	200	202	7 %	8
	3	80	285	203	11 1/4	8
	4	100	307	232	12 1/8	9 1/8
MODELS	6	150	390	360	15 %	14 1/4
	868	200	389	352	12 1/8	13 %
47, 77, 87	8	200	462	381	18 1/4	15
	10	250	540	458	21 1/4	18 1/8
	12	300	587	495	23 1/8	19 ½
	14	350	580	495	22 %	19 ½
	16	400	755	830	29 ¾	32 ¾
	20	500	900	970	36	38 ¾
	24	600	900	970	36	38 ¾



MODELS 67, 77-12" TO 24"

	2	50	233	175	9 1/4	6 %
	3	80	310	237	12 1/4	9 %
	4	100	356	265	14	10 ½
MODEL	6	150	436	378	17 1/8	14 %
	8	200	530	481	20 %	19
67	10	250	636	546	25	21 ½
	16	400	755	830	29 ¾	32 %
	20	500	900	970	36	38 ¾
	24	600	900	970	36	38 ¾



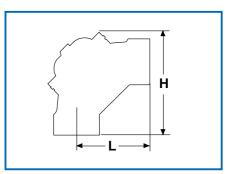
	1	32	73	110	2 1/8	4%
	1½	40	73	110	2 1/8	4%
MODELS	2	50	93	131	3 ¾	5¾
82, 91	323	80	116	165	4 %	6 ½
02, 31	3	80	177	278	7	11
	4	100	183	293	7 1/8	11 ½
	6	150	230	380	9 1/8	15

	1	32	73	110	2 1/8	4%
	1 ½	40	73	110	2 1/8	4%
MODELS	2	50	93	131	3 ¾	5¾
82, 91	323	80	116	165	4 %	6 ½
02, 31	3	80	177	278	7	11
	4	100	183	293	7 1/8	11 ½
	6	150	230	380	9 1/8	15

WODEL 84 3 80 145 239 6 % 9 %

MODEL 94	2	50	251	121	9 %	4 3/4

THE FACTORY RESERVES THE RIGHT TO MODIFY SPECIFICATIONS WITHOUT PRIOR NOTICE.



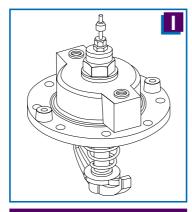
MODELS 82, 84, 91

The standard valve can be converted into a special model by replacing the standard bonnet with one of the special kits described below.

A standard body and diaphragm are used in the optional valves.

The conversion can be carried out on site, or supplied as a "special bonnet" model by the factory.

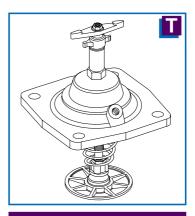
The code letter for each special bonnet model is indicated below (I, T.)



POSITION INDICATING BONNET

Offers visual and electric indication of the valve's position.

Available in sizes 2" - 24".



THROTTLING BONNET

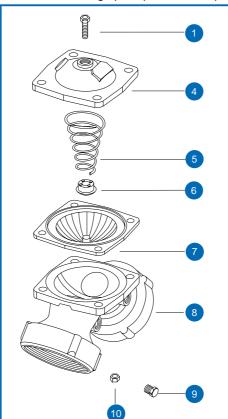
For the reduction of pressure and flow rates.

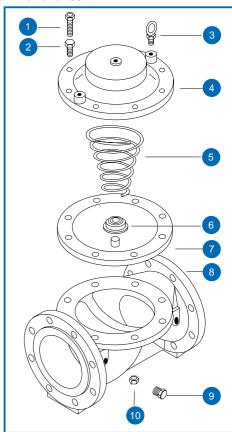
Available in sizes 2" - 4", on all models.

COMPONENTS

Please specify model code and size when ordering spare parts. Example: Part no. 6 for 53-2

- 1 LONG BOLT
- 2 SHORT BOLT *
- 3 LIFTING HOOK *
- 4 BONNET
- 5 SPRING
- 6 SPRING SEAT
- 7 DIAPHRAGM
- 8 BODY
- 9 PLUG
- 10 NUT



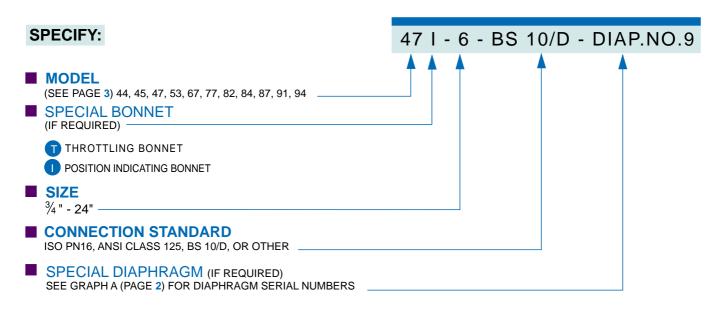


* SIZES 6" - 24"



ORDERING GUIDE

Example: Selected is a 6" valve, flanged, cast iron, with position indicator and special low-pressure diaphragm. Connection standard is BS10 table D.



FOR CONTROL FUNCTIONS SEE SECTION F.





PLASTIC VALVES

DESCRIPTION

The direct-sealing diaphragm valves are operated by line pressure. The reinforced rubber diaphragm seals the water passage when line pressure reaches the valve's control chamber.

Relieving the pressure from the control chamber, to the atmosphere or to downstream, causes the valve to open.

The valve's only moving component is its diaphragm; no shaft, seals, or bearings are located within the water passage.

The valve is made of sturdy, high-quality materials. It is produced in a number of structurally different versions (throttling, built-in solenoid operator, etc), with a wide range of control functions (manual activation, pressure control, etc).





ADVANTAGES

- Structural simplicity
- Superb hydraulic performance
- Reliable control of corrosive liquids
- Light-weight, cost-saving
- Minimum maintenance maximum dependability







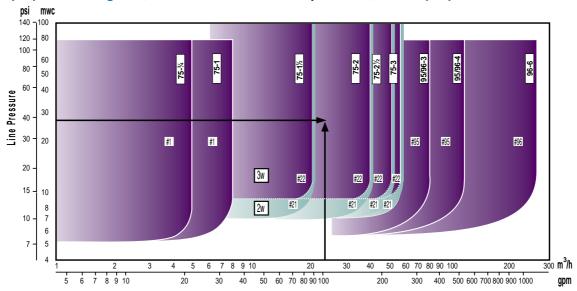






SIZE SELECTION GUIDE

This graph provides a guide, based on flow rate and pressure, for the proper selection of valve size.



Locate the flow rate on the horizontal axis and draw a line upwards. Locate the line pressure on the vertical axis and draw a line to the right.

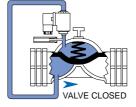
The intersection point of the two lines marks the appropriate valve size.

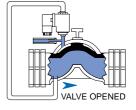
Example: line pressure 28m (40 psi), flow rate 23 m³/h (100 gpm), appropriate valve = model 75-2"

PRINCIPLE OF OPERATION

1 3-WAY CONTROL

This control device admits pressure into the control chamber, closing the valve, or relieves pressure to the atmosphere, fully opens the valve.





2 2-WAY ELECTRIC CONTROL

A solenoid operator plugs the control chamber outlet. A permanent connection from the upstream to the control chamber ensures line pressure in the chamber and thus valve closure. Energizing the solenoid operator causes the control chamber to drain to downstream, opening the valve.





MODEL SELECTION TABLE

MODEL	75							95		96	
MATERIAL		GRP						uPVC		uPVC	
CONNECTION			TH	1				TH		SW	
SIZE	Inch mm	³ / ₄ 20	1 25	1½ 40	2 50	2½ 65	3 80	3 80	3 90	4 110	6 160
STRUCTURAL VERSION	CODE										
BASIC	_			•	•		•		•	•	
THROTTLING	Т			•	•		•				
INTEGRAL 2-WAY ELECTRIC CONTROL (DOROT SOLENOID)	E/D2		•	•	•		•				
INTEGRAL 3-WAY ELECTRIC CONTROL (GEMSOL SOLENOID)	E/B3			•	•						
THROTTLING + 2-WAY ELECTRIC CONTROL DOROT SOL.	T-E/D2		•		•						
THROTTLING + 3-WAY ELECTRIC CONTROL GEMSOL	T-E/B3										

^{*} Non - Integral Solenoid

ABBREVIATIONS: • GRP = GLASS - REINFORCED POLYAMIDE • uPVC = UNPLASTICIZED POLYVINIL CHLORIDE • TH = THREADED • SW = SOLVENT WELDED

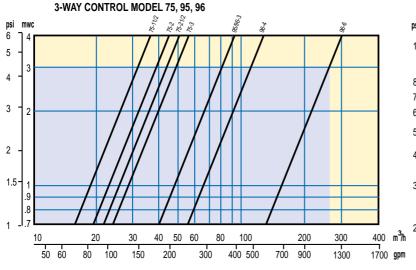


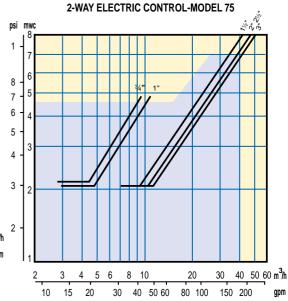
^{*} FOR NON-RETURN FEATURE, PLEASE ADD "N" - E/D2-N



HEADLOSS CHART

(BLUE AREA INDICATES RECCONENDED OPERATING RANGE)





PRESSURE RATING

MODEL 75 SIZES ¾", 1" - 80 m (115 psi) MODEL 75 SIZES 1½" - 3" - 100 m (145 psi) MODEL 95/96 SIZES 3", 4" - 80 m (115 psi) MODEL 96 SIZE 6" - 100 m (145 psi)

SPECIFICATIONS

MATERIALS

VALVE: BODY __ MODEL 75: 30% GLASS REINFORCED POLYAMIDE MODELS 95, 96: uPVC

BONNET-30% GLASS REINFORCED POLYAMIDE

DIAPHRAGM NATURAL RUBBER SPRING ----- SST 302 SPRING SEAT ----- POLYAMIDE

NUTS AND BOLTS -- COATED STEEL OR SST 304

SOLENOID OPERATOR:

COIL POLYESTER-COATED STEEL

PLUNGER SST

SEAL BUNA-N OR NR

ELECTRICAL DATA

8 WATT OPERATOR: VOLTAGE 24VAC 50HZ, OTHERS ON REQUEST

INRUSH CURRENT 1.1A, HOLDING 0.66A

3 WATT OPERATOR: VOLTAGE 24VAC, 50HZ/60HZ, OTHERS ON REQUEST INRUSH CURRENT 0.3 A, HOLDING 0.15A

NOTE: THE STANDARD COIL IS 24 VAC, 50HZ. OTHERS ON REQUEST

THE FACTORY RESERVES THE RIGHT TO MODIFY SPECIFICATIONS WITHOUT PRIOR NOTICE.

DIMENSIONS

MODEL	SIZE		L		H		
MODEL	Inch	mm	mm	Inch	mm	Inch	
75	3/4	20	113	4 ½	70	2 ¾	
75	1	25	124	4 %	73	2 %	
75	1½	40	188	7 %	110	4 %	
75	2	50	199	7 %	110	4 %	
75	2½	65	228	9	119	4 %	
75	3	80	236	9 1/4	120	4 ¾	
95/96	3	80	258	10 1/8	195	7 %	
96	4	110	278	11	202	8	
96	6	160	360	14	380	15	

CONNECTIONS

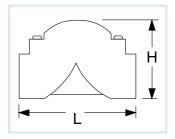
THREAD:

FEMALE ISO (BSP), ANSI (NPT)

SOLVENT WELDING:

BS 4346.1/ASTM D2467/AS 1477

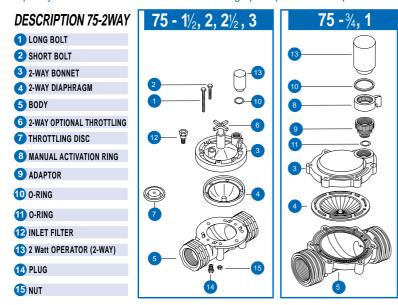
ISO 727, DIN 8063.



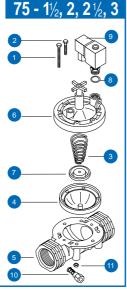


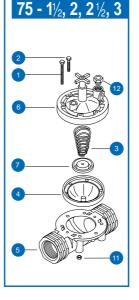
COMPONENTS

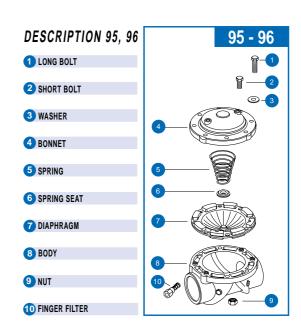
Specify model code and size when ordering spare parts. Example: Part no. 4 for 75 - 2 - E/D2









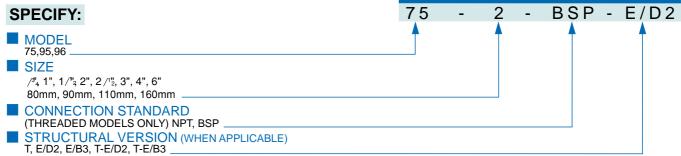


ORDERING GUIDE

12 3-WAY CONTROL VALVE ADAPTOR

1 NUT

- 1 Select valve size, using the "size selection" graph located on page 9.
- Select valve model, using table on page 10.
 Example: selected, is a 2" valve, made of glass-reinforced polyamide, controlled by a 2-way solenoid operator.



FOR OTHER CONTROL FUNCTIONS REFER TO SECTION F.





FLUSHGAL™ FILTER BACKFLUSHING CONTROL VALVES MODELS 51, 52, 57, 58, 58P

DESCRIPTION

The selector valve, is activated by pipeline pressure. The valve can be set in one of two positions:

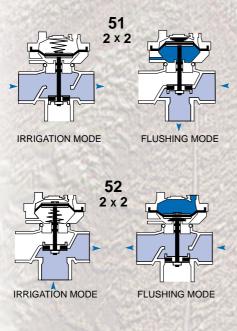
1. Filtration Mode-allowing flow from the inlet manifold into the filter.

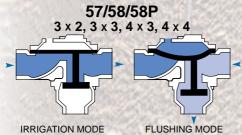
- 2. Flushing Mode-closing the filter inlet and opening the flush outlet, thus causing reverse flow in the filter.

The valve is activated by a large rubber diaphragm, requiring minimum activation pressure.

The valve can be operated automatically (using solenoid valve activation) or manually, (using a 3-way selector valve).















ADVANTAGES

- Structural simplicity Easy instalation
- Superb hydraulic performance
- Frictionless position exchange
- High reliability
- Corrosion-resistant materials
- Fast alteration of flow direction

HEADLOSS CHART , & & , & & , & , & , psi mwc psi mwc 10 14 10 **–** 9 **–** 8 **–** 6 5 10. 9 6 6 _ 4 8 **-**7 **-**5 5 3 4 6 4 5. 3 3 2 4. 3 -2 0.9 2 U. 200 m³/h m³/h 10 30 40 70 80 90 100 50 60 70 80 90 100 50 60 70 80 90 100 170 . 800 **gpm** 400 130 200 300 gpm

PRESSURE RATING

IRRIGATION MODE _

MODELS 51, 52, 57, 58 Max.100 mwc (150 psi). Min. 7 mwc (10 psi)

MODEL 58 PLASLITE STANDARD Max. 60 mwc (90 psi). Min. 2 mwc (3 psi)

MODEL 58 PLASLITE HIGH PRESSURE Max. 80 mwc (120 psi). Min. 5 mwc (8 psi)

SPECIFICATIONS

MATERIALS

SHAFT SST

DIAPHRAGM NATURAL RUBBER

SPRING SST

SEAL NATURAL RUBBER

NUT ----- SST SEAL HOUSING, DISC ----- BRASS

CONNECTIONS

FLANGES ISO PN 16, ANSI CLASS 125 (OTHERS ON REQUEST)
THREADS FEMALE ISO (BSP), ANSI (NPT)

VICTAULIC

CONTROL BORES 1/4" NPT

MATERIALS

FLUSHING MODE .

For Model 58-P (PLASLITE)

BODY...... REINFORCED POLYAMIDE BONNET REINFORCED POLYAMIDE

SHAFT SST

DIAPHRAGM NATURAL RUBBER

SPRING..... SST

SEAL NATURAL RUBBER

NUT ----- BRASS BOLT ---- SST

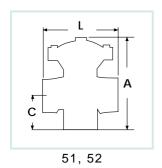
O-RING ----- E.P.D.M RUBBER

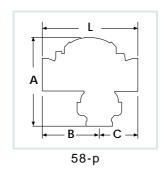


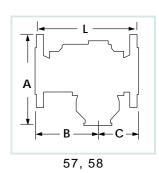
"FLUSHGAL™" FILTER BACKFLUSHING CONTROL VALVES

DIMENSIONS

MODEL	Α			В		С		L	
MODEL	mm	Inch	mm	Inch	mm	Inch	mm	Inch	
51-2x2	185	7%	ı	-	74	3	155	6%	
52-2x2	185	7 %	-	1	74	3	155	61/8	
57-3x2½	256	101/8	175	6%	112	4%	287	111/4	
57-4x3½	280	11	184	71/4	121	4¾	305	12	
58-3x2	235	91/4	175	6%	112	4%	287	111/4	
58-4x3	255	101/8	190	7½	127	5	317	12½	
58P-3x2 / 3x3	292	11½	175	6%	112	4%	287	111/4	
58P-4x3 / 4x4	303	11%	190	7½	127	5	317	12½	







MODEL SELECTION TABLE

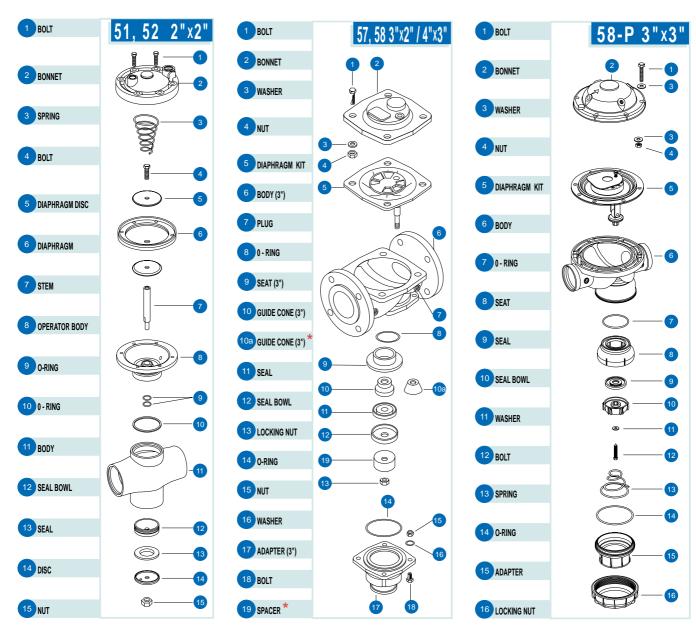
MODEL	INLET/FILTER CONNECTION	FLUSHING OUTLET
51-2x2 (*1)	2" (50 mm) FEMALE THREAD	2" (50 mm) FEMALE THREAD (*2)
52-2x2N (*2)	2" (50 mm) FEMALE THREAD	2" (50 mm) FEMALE THREAD (*2)
57-3x2	3" (80 mm) FLANGES	2" (50 mm) FEMALE THREAD
57-3x3	3" (80 mm) VICTAULIC	3" (80 mm) VICTAULIC (*3)
57-4x3	4"(100 mm) FLANGES	3" (80 mm) FEMALE THREAD (*3)
58-3x2	3" (80 mm) VICTAULIC	2" (50 mm) FEMALE THREAD (*3)
58-3x3	3" (80 mm) VICTAULIC	3" (80 mm) VICTAULIC (*3)
58-4x3	4"(100 mm) VICTAULIC	3" (80 mm) FEMALE THREAD (*3)
58-4x4	4"(100 mm) VICTAULIC	4" (100 mm) VICTAULIC
58P-3x2 (*2)	3" (80 mm) VICTAULIC	2" (50 mm) FEMALE THREAD (*3)
58P-3x3 (*2)	3" (80 mm) VICTAULIC	3" (80 mm) FEMALE THREAD (*3)
58P-3x3 (*2)	3" (80 mm) VICTAULIC	3" (80 mm) VICTAULIC
58P-4x3 (*2)	4"(100 mm) VICTAULIC	3" (80 mm) FEMALE THREAD (*3)
58P-4x4 (*2)	4"(100 mm) VICTAULIC	4" (100 mm) VICTAULIC

- (*1) Victaulic adapter available on request.(*2) High pressure model (5-80m), add "H"(*3) Specify BSP or NPT



COMPONENTS

Specify the model code and size when ordering spare parts. Example: Part no. 10 for 57 - $2x1\frac{1}{2}$



Please specify "standard" or "SK" version.

ORDERING GUIDE

Please specify the required model and connection standard.

SPECIFY:

MODEL

51-2x2, 52-2x2, 57-3x2, 57-3x3, 57-4x3, 58-3x2, 58-3x3, 58-4x3, 58-4x4, 58P-3x2, 58P-3x3, 58P-4x3, 58P-4x4, 58P-3x2, 58P-3x3, 58P-3x3, 58P-4x4, 58P-3x2, 58P-3x3, 58P

CONNECTION (ISO, ANSI)

^{*} SK version conponent





RISER VALVESMODELS 37, 38, 39, 46, 86

DESCRIPTION

The direct-sealing diaphgragm valves, are activated by line pressure. The valves are designed to be installed on a 3" riser, branching from the main pipe and supplying irrigation systems on both sides of it. Models 37 and 38 control both sides simultaneously.

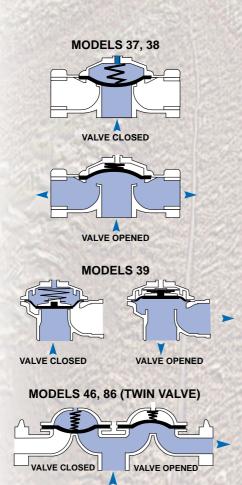
Models 46 and 86 allow for independent control of each side (twin valves).

The inlet and outlet threads for all models are 80 mm (3"), BSP or NPT Standard.

Control accessories, such as solenoids or pilot valves, can be added on request.







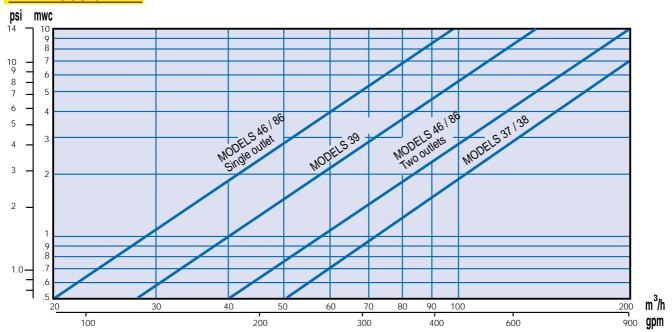








HEADLOSS CHART



OPERATING PRESSURE RANGE

MODEL 37, 38, 39 ______ 10 - 160 m (14 - 230 psi) MODEL 46, 86 ___ STANDARD_____ 15 - 160 m (22 - 230 psi) LOW PRESSURE __ 7 - 100 m (10 - 140 psi)

FLOW FACTOR

MODEL	Kv	Cv
37 / 38	220	257
39	130	151
46 / 86 Single outlet	87	101
46 / 86 Two outlets	180	210

MODEL SELECTION TABLE

MODEL	BODY MATERIAL	OUTLET CONNECTIONS
37	CAST IRON	LATCH (FAST CONNECTOR FOR ALUMINUM PIPES)
38	CAST IRON	FEMALE THREADS
39	CAST IRON	FEMALE THREADS
46	CAST BRONZE	LATCH (FAST CONNECTOR FOR ALUMINUM PIPES)
86	CAST BRONZE	FEMALE THREADS

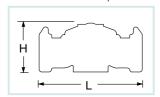
A throttling handle is optional for all of the above models. Add "T" to the model code, for this option.

SPECIFICATIONS

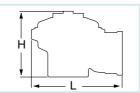
DIMENSIONS

MODEL	Į.	_	Н		
WODLL	mm	Inch	mm	Inch	
37	305	12	160	61/4	
38	270	10 ⁵ %	160	61/4	
39	219	8	160	61/4	
46	350	13¾	141	5½	
86	320	12 %	141	5½	

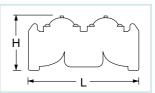
MODELS 37, 38



MODELS 39



MODELS 46, 86



THE FACTORY RESERVES THE RIGHT TO MODIFY SPECIFICATIONS WITHOUT PRIOR NOTICE.

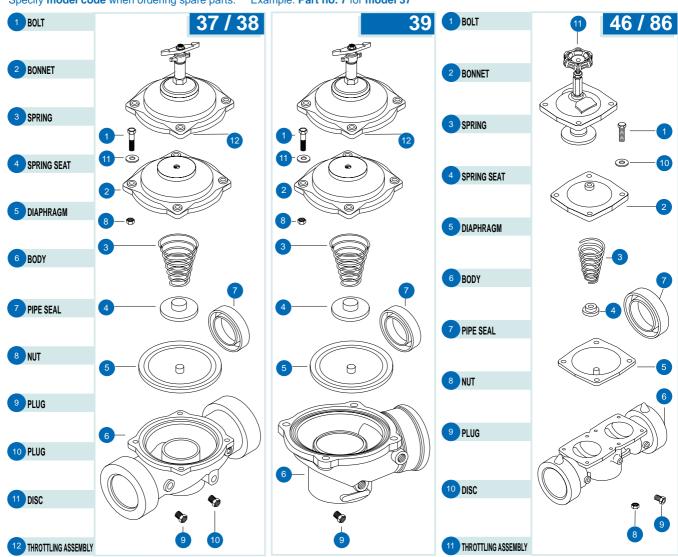


MATERIALS

CONPONENTS	MODELS 37, 38, 39	MODELS 46, 86
BODY AND BONNET	CAST IRON / CAST BRONZE	CAST BRONZE
DIAPHRAGM	NR RUBBER	NR RUBBER
SPRING	SST 302	SST 302
SPRING DISC	BRASS	PLASTIC
BOLTS AND NUTS	COATED STEEL	SST 304

COMPONENTS

Specify model code when ordering spare parts. Example: Part no. 7 for model 37



ORDERING GUIDE

Example: Selected, is a bronze twin valve, threaded, equipped with throttling handles.







"GALIL" RIGID-SEAL HYDRAULIC VALVES MODELS 09, 09-AN, 09-T, 09-AN-T







DESCRIPTION

The diaphragm actuated, rigid-seal, hydraulic valve is produced

- 1. Oblique Pattern (standard)
- 2. Angle Pattern (marked "AN").

The same actuator is used for both patterns. "Normally open", "Normally closed", "Fail-safe" and "Throttling" versions are available.

- An external pipe connection converts the basic valve to the N.C. version.
- A spring, installed inside the actuator, creates a "fail-safe", version N.O. or N.C.
- A throttling device, limiting valve opening, is optional for all versions.

STANDARD MODEL











"FAIL SAFE" (F.S.) MODEL









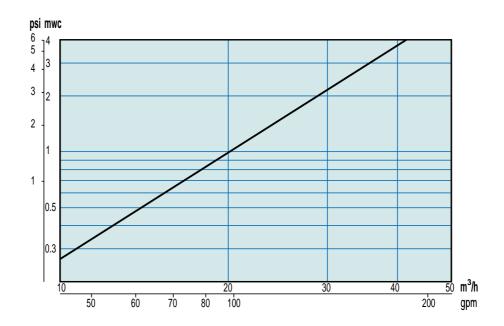






"GALIL" RIGID-SEAL HYDRAULIC VALVES

HEADLOSS CHART



SPECIFICATIONS

MATERIALS

ACTUATOR HOUSING ____ CAST BRONZE

BONNET GLASS REINFORCED POLYAMIDE DISCS BRASS

STEM _____SST

O-RINGS NBR RUBBER SEAL NR RUBBER DIAPHRAGM NR RUBBER SPRING SST

FLOW FACTOR

MODEL	Kv	Cv
09, 09-AN, 09-T, 09-AN-T	63	73

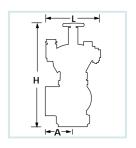
CONNECTIONS

THREADSFEMALE 50 mm ISO (BSP) BODY CONTROL BORE 2 " ANSI (NPT) NPT

DIMENSIONS

MODEL	Α			_	Н		
MODEL	mm	Inch	mm	Inch	mm	Inch	
09	125	5	193	7 %	196	7 ¾	
09-AN	66	2 %	130	5 1/8	192	7 %	
09-T	132	5 1/4	219	8 %	235	9 1/4	
09-AN-T	67	2 %	131	5 1/8	260	10 1/4	

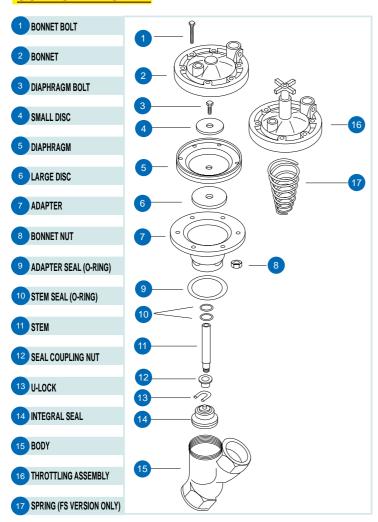




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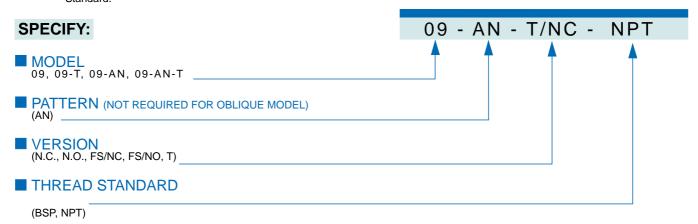


COMPONENTS



ORDERING GUIDE

Example: Selected, is the angle patterned valve, "normally-closed" (hydraulic), allowing for flow control. The threads meet the American Standard.







AUTOMATIC CONTROL VALVES

DESCRIPTION

A combination of:

- A basic valve (refer to sections A,B,D).
- A pilot valve, one or more.
- A solenoid pilot valve (on electrically activated valves).
- Control tubes and fittings.
- A filter for activation water.
- Other accessories (relays, check valves, needle valves, etc.).

Each one of the listed control valves was designed to perform a special hydraulic control function.

The pilot valve and other devices are selected to serve this function.

Dorot valves, are self-contained and include all the components needed for accurate, dependable, long-life operation.

Unlisted combinations of control functions are supplied on request.





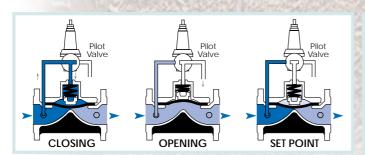




TWO CONTROL MODES ARE SUPPLIED:

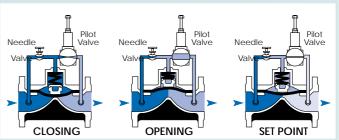
1. Three-Way Mode (marked "3-way" in the catalogue):

The pilot valve is a selector, activated manually, electrically, or hydraulically. It vents the main valve control chamber to the atmosphere, permitting full opening.



2. Two-Way Mode (marked "2-way " in the catalogue):

The pilot valve is a modulating, hydraulically-operated type, venting the main valve control chamber to downstream, allowing only partial opening. This control model is selected when permanent pressure loss is tolerated.





CONTROL FUNCTIONS

MANUAL ON-OFF VALVE (M)

Equipped with a 3-way manual selector valve, it permits the selection of the "open" or "closed" position of the main valve.

AVAILABLE: On all 3-way controlled valves.



ELECTRIC CONTROL VALVES (EL)

A 3-way solenoid valve, activated by an electric current or electric pulse, opening or closing the main valve. "Normally closed" position of the main valve is standard.

"Normally open" position is optional.

Electric activation can be added to most control valves on request.

AVAILABLE: On all models.



PRESSURE REDUCING VALVE (PR)

The valve maintains a preset downstream pressure, regardless of upstream pressure or flow rate fluctuation. The main valve is controlled by a 3-way pilot valve (permitting full opening when downstream pressure drops below the set-point) or by a 2-way pilot valve (creating a pressure differential in any condition).

AVAILABLE: On all models. Model 77 - WRC Approved



PRESSURE SUSTAINING / RELIEF VALVE (PS)

The valve maintains upstream (inlet) pressure, regardless of flow rate variations.

The valve will be in the "closed" position if the inlet pressure drops below the set-point. It fully opens when upstream pressure exceeds the set-point.

AVAILABLE: On all models. Model 77 - WRC Approved



QUICK RELIEF SAFETY VALVE (QR)

The valve opens instantly when the pressure in the pipeline exceeds the safe level, thus relieving excess pressure in the network.

When pressure returns to normal, the valve closes slowly, at an adjustable pace.

AVAILABLE: On models: 45, 47, 53, 67, 77, 82, 87, 91, 94. Model 67, 77 - WRC Approved



HYDRAULIC REMOTE CONTROL VALVE (RC)

A hydraulic relay opens or closes the valve (on which it is assembled), in response to a pressure command, carried by a control tube from a remote control center.

The relay permits:

- Quick response to the "open" and "closed" command.
- The conversion of a valve from "normally-open" to "normally-closed".
- Overcoming elevation differences.

AVAILABLE: On all models, excluding electric valves.



AUTOMATIC CONTROL VALVES

FLOW RATE CONTROL VALVE (FR)

The valve limits the flow rate in the network to a preset level, regardless of inlet pressure variations.

The valve fully opens when the flow rate drops below the set-point.

AVAILABLE: On models: 44, 45, 47, 53, 67, 77, 87, 94, 95, 96.



EXCESSIVE FLOW SHUT-OFF VALVE (FE)

(A variation of the flow rate control).

The valve closes drip-tight when the flow rate exceeds the preset maximum (due, for example, to pipe rupture).

AVAILABLE: On models: 47, 53, 67, 77, 87, 94.



MODULATING FLOAT CONTROL VALVE (FL)

The main valve is controlled by a $\frac{1}{2}$ " float valve, located in the tank or reservoir at the required maximum water level.

The valve maintains a constant maximum level.

AVAILABLE: On all models.



ELECTRIC FLOAT VALVE (FLEL)

The valve is activated by an Electric Float, that alter its position following the rise or descent of water level in the tank.

Differential of Max. / Min. water level is adjustable.

AVAILABLE: On all models.



DIFFERENTIAL FLOAT CONTROL VALVE (FLDI)

A float valve controls the main valve, closing it when the water reaches the maximum level, and opening it when the water drops to its preset minimum level.

The differential between maximum and minimum levels is adjustable.

AVAILABLE: On models: 44, 45, 47, 53, 67, 77, 87, 94, 95, 96. Model 77 - WRC Approved



ALTITUDE CONTROL VALVE (AL)

The main valve is controlled by a highly-sensitive pilot which is located outside the tank. The pilot opens or closes the valve in response to the static pressure of the water. The difference between maximum and minimum levels, may be adjusted

on the pilot.

AVAILABLE: On all models.





CONTROL FUNCTIONS

PUMP CONTROL VALVE (BC)

The valve eliminates damaging surges caused by pump "start-up" and "shut-off".

The electrically activated valve opens gradually on pump "start-up", and closes slowly before the pump is switched off.

The valve operates as a non-slam check valve, preventing reverse flow.

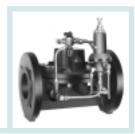
AVAILABLE: On models: 47, 53, 67, 77, 87, 94.



TWO-STAGE OPENING VALVE (TO)

The valve prevents surges, caused by the fast filling of drained pipeline. It restricts the flow rate until the network is full. The valve fully opens when downstream pressure reaches the duty point.

AVAILABLE: On all models.



DEEP WELL CONTROL VALVE (DW)

The valve eliminates surges caused by "start-up" and "shut-off" of vertical or submersible pumps. It is a relief valve, assembled on the T-junction of the main pipeline.

When the pump starts, the valve closes slowly, increasing the network pressure gradually. Before pump "shut-off" the valve opens slowly, reducing network pressure gradually.

AVAILABLE: On models: 47, 53, 67, 77, 87, 94.



SURGE-ANTICIPATING VALVE (RE)

The valve protects the pumping system from water hammer, caused by sudden pump halting (due, for example, to power failure). The valve is a relief valve, assembled on the T-junction of the main pipeline.

The valve opens instantly when the pump stops, relieving the returning high pressure wave. The valve closes slowly, once the pressure returns to static level.

It functions also as a quick-relief safety valve.

AVAILABLE: On models: 47, 53, 67, 77, 87, 94.



HYDRAULIC HYDRANT VALVE (HY)

A quick-activated fire extinguishing valve.

A two-position manual selector allows for quick, effortless operation of the valve.

A remote controlled valve is optional.

AVAILABLE: On models: 44, 77, 82, 91.



DELUGE VALVE (DE)

A control valve for "Dry" sprinkler lines in fire-extinguishing systems.

The valve opens on the command of a pilot sensor line ("RC" version) or electric solenoid ("EL" version).

AVAILABLE: On models: 67, 77.



FIRE PUMP RELIEF VALVE (PS/UL)

The valve relieves excess pressure in fire-extinguishing systems. The valve is mounted on a T-junction at the pump discharge side. It opens when the pressure exceeds the required level.

AVAILABLE: On models 44, 77.



ELECTRONICALLY- CONTROLLED VALVE (EC)

The main valve is controlled by DOROT "CNODOR" controller through 2 x 12VDC solenoids.

The controller can be configured to execute any control function or combination of functions, enabling remote modification of setpoints,

automatic change of the setpoint, remote start / stop of operation and many other unique performances.

AVAILABLE: On all models



STANDARD CONTROL DEVICES

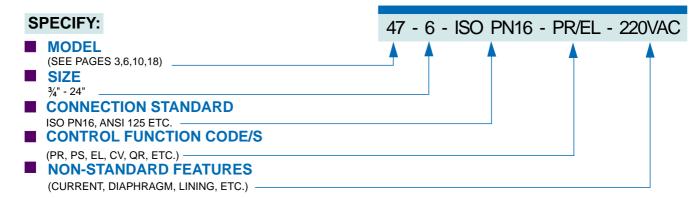
This table lists pilot valves and other fittings assembled on the standard PN16 control valve. Non-standard devices may be assembled on request.

CONTROL DEVICE	VALVE SIZES		
CONTROL DEVICE	³ ⁄ ₄ "-323	3"-4"	6"-24"
"SAGIV" CONTROL VALVE	SY3	SY3	SY6
SOLENOID VALVE	3 WATT	8 WATT	8 WATT
PRESSURE REDUCING (3 - WAY) PILOT	29-100	29-100	31-300
PRESSURE REDUCING (2 - WAY) PILOT	68-400 / 68-410	68-400 / 68-410	68-600
PRESSURE SUSTAINING (3 - WAY) PILOT	29-200	29-200	31-300
PRESSURE SUSTAINING (2 - WAY) PILOT		68-500	68-500 / 68-700
QUICK RELIEF PILOT	68-200	66-300	66-300
FLOW RATE / EXCESSIVE FLOW PILOT	29-300	29-300	76-200
MODULATING FLOAT CONTROL PILOT	70-300	70-300	70-400
TUBING & FITTINGS	PLASTIC	PLASTIC	COPPER / PLASTIC

NOTE: High-pressure models 67,94 are fitted with metal pilot valves and copper tubing regardless of size. 2-way controlled valves, high-pressure, are equipped with the 68-400 pilot valve.

ORDERING GUIDE

Example: Required valve - 6" Cast Iron, flanged to European Standard, pressure reducing, electrically activated by 220 VAC current.



THE FACTORY RESERVES THE RIGHT TO MODIFY SPECIFICATIONS WITHOUT PRIOR NOTICE.





PILOT VALVES AND ACCESSORIES

29-100 PILOT VALVE (BLACK, 3-WAY)

USED FOR:

PRESSURE REDUCING VALVES (PR) SIZES: 3/4" - 4"

ADJUSTMENT RANGE

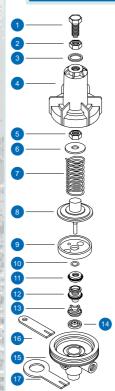
SPRING NO.	COLOR	RANGE
54 (STANDARD)	GREEN	10 - 45 m 14 - 65 psi
72	YELLOW	5 - 25 m 8 - 35 psi
65	RED	20 - 60 m 30 - 90 psi

MAX. LINE PRESSURE: 100 m (140 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 5, 6	BRASS
3, 4, 9, 11, 12, 13, 15	PLASTIC
10	NITRILE RUBBER
2, 7,16, 17	IIII SST
8	SST, NATURAL RUBBER, PLASTIC
14	NATURAL RUBBER

29-100





COMPONENTS

COMPONENT	S
1 ADJUSTING BOLT -	10 O-RING
2 LOCKING NUT -	11 SEALING DISC KIT -
3 SPRING IDENTIFICATION RING	12 PORTS SELECTION BODY
4 BONNET -	13 PLUG SEAT -
5 BONNET NUT -	14 PLUG -
6 SPRING DISC -	15 BODY -
7 SPRING -	16 BRACKET 3/8"-
8 DIAPHRAGM ASSEMBLY -	17 BRACKET 5/8"-
9 DIAPHRAGM BOWL -	

29-110 PILOT VALVE (3-WAY)

USED FOR:

PRESSURE REDUCING VALVE (PR) SIZES: 3/4" - 6"

ADJUSTMENT RANGE

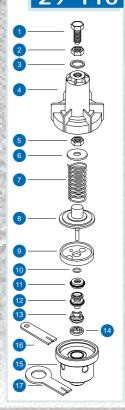
SPRING NO.	COLOR	RANGE
54 (STANDARD)	GREEN	10 - 45 m 14 - 65 psi
65	RED	20 - 60 m 30 - 90 psi
29	-	30 - 130 m 45 - 190 psi

HIGH INLET PRESSURE: 160 m (230 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 5, 6, 15	BRASS
3, 4, 9, 11, 12, 13	PLASTIC
10	NITRILE RUBBER
2, 7,16, 17	SST
8	SST, NATURAL RUBBER, PLASTIC
14	NATURAL RUBBER

29-110





1	ADJUSTING BOLT -	10 O-RING
2	LOCKING NUT -	11 SEALING DISC KIT -
3	SPRING IDENTIFICATION RING	12 PORTS SELECTION BODY
4	BONNET -	13 PLUG SEAT -
5	BONNET NUT -	14 PLUG -
6	SPRING DISC -	15 BODY -
7	SPRING -	16 BRACKET %"-
8	DIAPHRAGM ASSEMBLY-	17 BRACKET 5/8"-
9	DIAPHRAGM BOWL -	



29-200 PILOT VALVE (BLUE, 3-WAY)

USED FOR:

PRESSURE REDUCING VALVE (PR)
PRESSURE SUSTAINING/RELIEF VALVE (PS)
TWO-STAGE OPENING VALVE (TO)
REMOTE CONTROL VALVE (RC)
SIZES: 3/4" - 4"
SIZES: 3/4" - 4"
SIZES: 3/4" - 4"

ADJUSTMENT RANGE

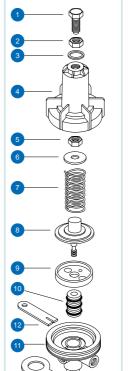
SPRING NO.	COLOUR	RANGE
54 (STANDARD)	GREEN	10 - 45 m 14 - 65 psi
72	YELLOW	5 - 25 m 8 - 35 psi
65	RED	20 - 60 m 30 - 90 psi

MAX. LINE PRESSURE: 100 m (140 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 5, 6	BRASS
3, 4, 9, 11	PLASTIC
2, 7	SST
8	BRASS, RUBBER, PLASTIC
10	TEFLON
12 12	722 T22

29-200





COMPONENTS

1 ADJUSTING BOLT	8 DIAPHRAGM ASSEMBLY
2 LOCKING NUT	9 DIAPHRAGM BOWL
3 SPRING IDENTIFICATION RING	10 PORTS SELECTION BODY
4 BONNET	11 BODY
5 BONNET NUT	12 BRACKET- 3/8
6 SPRING DISC	13 BRACKET- 5/8
7 SPRING	

29-300 DIFFERENTIAL PILOT VALVE (3-WAY)

USED FOR:

FLOW RATE CONTROL VALVE **(FR)**EXCESSIVE FLOW SHUT-OFF VALVE **(FE)**DIFFERENTIAL CONTROL VALVE **(DI)**SIZES: 2" - 4"

SIZES: 2" - 4"

ADJUSTMENT RANGE (PRESSURE DIFFERENTIAL)

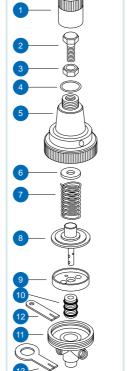
SPRING NO.	COLOUR	RANGE
82 (STANDARD)		2 - 5 m 3 - 7 psi
72	YELLOW	6 - 20 m 8 - 30 psi

MAX. LINE PRESSURE: 100 m (140 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 5, 9, 11	PLASTIC
2,6	BRASS
4	_ NITRILE RUBBER
3, 7, 12, 13	SST
8	SST, NATURAL RUBBER, PLASTIC
10	_ BRASS, NITRILE RUBBER







COMPONENTS		
1 COVER	8 DIAPHRAGM ASSEMBLY	
2 ADJUSTING BOLT	9 DIAPHRAGM BOWL	
3 LOCKING NUT	10 PORTS SELECTION BODY KIT	
COVER SEAL (O-RING 6-360)	11 BODY	
5 BONNET	12 BRACKET- 3/8	
6 SPRING DISC	13 BRACKET- 5/8	
7 SPRING		



31-300 PILOT VALVE (3-WAY)

USED FOR:

PRESSURE REDUCING VALVE (PR) SIZES: 6" - 16"
PRESSURE SUSTAINING/RELIEF VALVE (PS) SIZES: 6" - 16"
TWO STAGE OPENING VALVE (TO) SIZES: 6" - 16"

ADJUSTMENT RANGE

SPRING NO.	COLOUR	RANGE
47 (STANDARD)	GREEN	10 - 60 m 14 - 90 psi
42	YELLOW	5 - 30 m 8 - 45 psi
50	RED	20 - 86 m 30 - 130 psi
76	BLACK	70 - 190 m 100 - 285 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO. 1, 2, 4, 5, 9	MATERIAL BRASS
3	
6, 10, 11	SST
7	SST, NATURAL RUBBER, BRASS
0	NITDII E DI IDDED

31-300



COMPONENTS

1 ADJUSTING BOLT	7 DIAPHRAGM ASSEMBLY
2 LOCKING NUT	8 BODY O-RING
3 SPRING IDENTIFICATION RING	9 BODY
4 BONNET	10 BRACKET
5 SPRING DISC	11 BRACKET BOLT
6 SPRING	

66-200 HYDRAULIC ACCELERATOR RELAY (3-WAY)

USED FOR:

ELECTRICALLY CONTROLLED VALVE **(EL)** SIZES: 6" - 24"

ALTITUDE CONTROL VALVE **(AL)**PUMP CONTROL VALVE **(BC)**SIZES: 3" - 16"

REMOTE CONTROL VALVE **(RC)**SIZES: 6" - 16"

OPERATING CONDITIONS

SPRING NO.	RANGE
73 (STANDARD)	15 - 100 m 20 - 140 psi
86	2 - 100 m 3 - 140 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO.	WAIERIAL
1, 5, 6, 8, 11	BRASS
2,9	- SST
3	SST, NATURAL RUBBER, BRAS
4	NITRILE RUBBER
7, 10	. NATURAL RUBBER







1 BONNET	7 SEAL
2 SPRING	8 SEALS HOUSING
3 DIAPHRAGM ASSEMBLY	9 SEAL BOLT
4 BODY O-RING	10 SEAT WASHER
5 BODY	11 SEAT
6 SEAL DISC	



66-300 FAST REACTING PILOT VALVE (3-WAY)

USED FOR:

QUICK RELIEF VALVE (QR) SIZES: 3" - 24" SURGE ANTICIPATING VALVE (RE) SIZES: 3" - 24" SUSTAINING / RELIEF VALVE (PS) SIZES: 6" - 24"

ADJUSTMENT RANGE

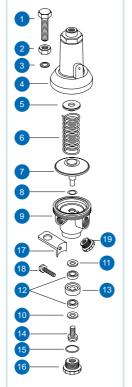
SPRING NO.	COLOUR	RANGE
47 (STANDARD)	GREEN	10 - 60 m 14 - 90 psi
42	YELLOW	5 - 30 m 8 - 45 psi
50	RED	20 - 90 m 30 - 130 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 2, 4, 5, 9, 10, 12	BRASS
3	PLASTIC
6, 13, 15, 16, 17	SST
7	SST, NATURAL RUBBER, BRASS
8, 14	NITRILE RUBBER
11	NATURAL RUBBER

66-300





COMPONENTS

1 ADJUSTING BOLT	11 SEAL DISC
2 LOCKING NUT	12 SEAL
3 SPRING IDENTIFICATION RING	13 SEAL HOUSING
4 BONNET	14 SEAL BOLT
5 SPRING DISC	15 SEAT WASHER
6 SPRING	16 SEAT
7 DIAPHRAGM ASSEMBLY	17 BRACKET
8 BODY O-RING	18 BRACKET BOLT
9 BODY	19 PLUG
10 SEAL DISC	

68-200 PILOT VALVE (2-WAY)

USED FOR:

QUICK-RELIEF VALVE (QR) SIZE: 2"

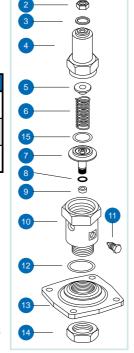
ADJUSTMENT RANGE

(PRESSURE DIFFERENTIAL):

SPRING NO.	COLOUR	RANGE
58 (STANDARD)	GREEN	10 - 90 m 14 - 130 psi
78	YELLOW	5 - 20 m 8 - 30 psi
63	RED	80 - 140 m 115 - 200 psi

MAX. LINE PRESSURE: 250 m (360 psi)

68-200





COMPONENTS

1 ADJUSTING BOLT	9 SST SEAT
2 LOCKING NUT	10 BODY
3 SPRING IDENTIFICATION RING	11 NOZZLE BOLT
4 BONNET	12 O-RING
5 SPRING DISC	13 2"-QR BONNET
6 SPRING	14 PILOT LOCKING NUT
7 DIAPHRAGM ASSEMBLY	15 SLIDING WASHER
8 BODY O-RING	

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 2, 4, 5, 10, 11, 13, 14	BRASS
3	PLASTIC
6, 9	SST
7	SST, NATURAL RUBBER, BRASS
8, 12	NITRILE RUBBER



68-410 PILOT VALVE (2-WAY)

USED FOR:

PRESSURE REDUCING VALVE **(PR)** SIZES: 2"-6" HIGH PRESSURE

ADJUSTMENT RANGE

SPRING NO.	COLOUR	RANGE
58 (STANDARD)	GREEN	10 - 110 m 15 - 160 psi
78	YELLOW	5 - 30 m 8 - 45 psi
63	RED	20 - 200 m 30 - 300 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 2, 4, 5, 8, 14	BRASS
3	PLASTIC
6, 10, 13	SST
7, 9	SST, NATURAL RUBBER, BRASS
11. 12	NITRILE RUBBER

NEW 68-420

NEW

68-410

68-420 PILOT VALVE (2-WAY)

USED FOR:

PRESSURE REDUCING VALVE (PR) SIZES: 3/4"-6"

ADJUSTMENT RANGE

SPRING NO.	RANGE
20	4 - 120 m 6 - 175 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 2, 4, 5, 8, 10	BRASS
3, 7, 14	PLASTIC
6, 11, 13	SST
12	SST, NATURAL RUBBER, BRASS
9	NITRII F RUBBER



7 DIAPHRAGM TOP DISK 14 BODY

COMPONENTS			
1 ADJUSTING BOLT	8 BONNET WASHER		
2 LOCKING NUT	9 DIAPHRAGM		
3 SPRING IDENTIFICATION RING	10 DIAPHRAGM BOTTOM LOCK		
4 BONNET	11 NOZZLE		
5 SPRING DISC	12 SEAL ASSEMBLY		
6 SPRING	13 BALANCING SPRING		



ADJUSTING BOLT	8 BONNET WASHER
2 LOCKING NUT	9 DIAPHRAGM
3 BONNET	10 DIAPHRAGM BOTTOM LOCK
4 BONNET NUT	11 NOZZLE
5 SPRING DISC	12 SEAL ASSEMBLY
6 SPRING	13 BALANCING SPRING
DIAPHRAGM TOP DISK	14 RODY



68-500 PILOT VALVE (2-WAY)

USED FOR:

PRESSURE SUSTAINING VALVE (PS) SIZES: 2"- 6"

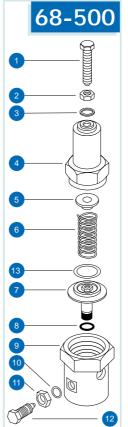
ADJUSTMENT RANGE

SPRING NO.	COLOUR	RANGE
58 (STANDARD)	GREEN	10 - 90 m 14 - 130 psi
78	YELLOW	5 - 20 psi 8 - 30 psi
63	RED	80 - 140 m 115 - 200 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 2, 4, 5, 9, 11	BRASS
3	PLASTIC
6,, 12	SST
7	SST, NATURAL RUBBER, BRAS
8.10	NITRII F RUBBER





COMPONENTS

1 ADJUSTING BOLT	8 BODY O-RING
2 LOCKING NUT	9 BODY
3 SPRING IDENTIFICATION RING	10 O-RING
4 BONNET	11 LOCKING NUT
5 SPRING DISC	12 NEEDLE BOLT
6 SPRING	13 SLIDING WASHER
7 DIAPHRAGM ASSEMBLY	

68-600 PILOT VALVE (2-WAY)

USED FOR:

PRESSURE REDUCING VALVES (PR) SIZES: 8" - 24"

ADJUSTMENT RANGE

SPRING NO.	COLOUR	RANGE
47 (STANDARD)	GREEN	10 - 150 m 15 - 220 psi
42	YELLOW	5 - 80 m 8 - 110 psi
50	RED	20 - 250 m 30 - 360 psi

MAX. LINE PRESSURE: 250 m (360 psi)

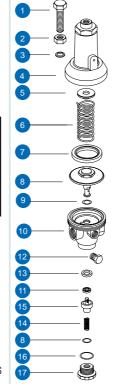
SPECIFICATIONS

COMPONENT NO

1, 2, 4, 5, 9, 10, 12, 13BRASS	
3PLASTIC	
6, 14, 15, 16, 18, 19SST	
7	UBBER, BRASS
8, 11NITRILE RUBBER	}

MATERIAL

68-600





1 ADJUSTING BOLT	10 BODY
2 LOCKING NUT	11 SEAL
3 SPRING IDENTIFICATION RING	12 PLUG
4 BONNET	13 SEAL
5 SPRING DISC	14 BALANCING SPRING
6 SPRING	15 SEAL HOUSING
7 BODY ADAPTER	16 PLUG O-RING
8 DIAPHRAGM ASSEMBLY	17 PLUG
9 O-RING	



68-700 PILOT VALVE (2-WAY)

USED FOR:

PRESSURE SUSTAINING VALVES (**PS**) SIZES: 8" - 24" HIGH PRESSURE APPLICATIONS

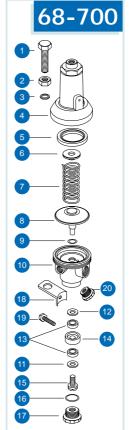
ADJUSTMENT RANGE

SPRING NO.	COLOUR	RANGE
50	RED	20 - 250 m 30 - 360 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 2, 4, 5, 9, 10, 12, 14, 18	BRASS
3	PLASTIC
6, 13, 15, 16, 17	SST
7	SST, NATURAL RUBBER, BRASS
8, 14	NITRILE RUBBER
11	NATURAL RUBBER





COMPONENTS

1 ADJUSTING BOLT	11 SEAL DISC
2 LOCKING NUT	12 SEAL DISC
3 SPRING IDENTIFICATION RING	13 SEAL
4 BONNET	14 SEAL HOUSING
5 BODY ADAPTER	15 SEAL BOLT
6 SPRING DISC	16 SEAT WASHER
7 SPRING	17 SEAT
8 DIAPHRAGM ASSEMBLY	18 BRACKET
9 BODY O-RING	19 BRACKET BOLT
10 BODY	20 PLUG

70-110 ALTITUDE CONTROL PILOT VALVE (3-WAY)

USED FOR:

ALTITUDE CONTROL (AL) VALVE SIZES 2" - 24"

ADJUSTMENT RANGE

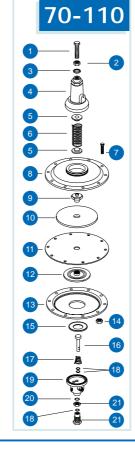
(ELEVATION BELOW WATER LEVEL)

SPRING NO.	COLOUR	RANGE
50 (STANDARD)	RED	3 - 12 m 9 - 36 ft
47	GREEN	1.5 - 5 m 5 - 15 ft
76	BLACK	10 - 50 m 30 - 150 ft

MAX. LINE PRESSURE: 250 m (360 psi) HIGH-LOW LEVEL DIFFERENTIAL 0.3 - 4 m (1 - 12 feet)

SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 2, 4, 5, 9, 10, 12, 14, 19, 21, 22	BRASS
3	PLASTIC
6, 7, 16, 17	SST
8, 13	BRONZE
11, 15	NATURAL RUBBER
18, 20	NITRILE RUBBER





COMPONENTS	
1 ADJUSTING BOLT	12 DIAPHRAGM LOWER DISC
2 LOCKING NUT	13 LOWER BOWL
3 SPRING INDENTIFICATION RING	14 BOWL'S NUT
4 BONNET	15 BOWL'S SEAL
5 SPRING DISC	16 PLUNGER
6 SPRING	17 PLUNGER SPRING
7 BOWLS BOLT	18 BODY O-RING
8 UPPER BOWL	19 BODY
9 DIAPHRAGM BOLT	20 SEAT O-RING
10 DIAPHRAGM UPPER DISC	21 SEAT LOCKING NUT
11 DIAPHRAGM	22 SEAT

DIFFERENTIAL FLOAT PILOTS

70-200 ELECTRIC FLOAT

USED FOR:

ELECTRICALLY-ACTIVATED VALVES, ALL SIZES



MODULATING FLOAT PILOTS

70-300 FLOAT PILOT VALVE (PLASTIC, 2-WAY)

USED FOR:

FLOAT CONTROL VALVES (FL), LOW PRESSURE (80 m, 115 psi), ALL SIZES



MODULATING FLOAT PILOTS

70-400 FLOAT PILOT VALVE (METAL, 2-WAY)

USED FOR:

FLOAT CONTROL VALVES (FL), HIGH PRESSURE (UP TO 250 m, 360 psi), ALL SIZES



70-550 DIFFERENTIAL FLOAT PILOT VALVE (3-WAY, 4-WAY)

USED FOR:

DIFFERENTIAL LEVEL CONTROL VALVES (**DIFL1**) ALL SIZES

MAX. LINE PRESSURE: 250 m (360 psi)
HIGH-LOW LEVEL DIFFERENTIAL: 5 - 40 cm (ONE ROD)
5 -100 cm (TWO RODS)

5 -160 cm (THREE RODS)

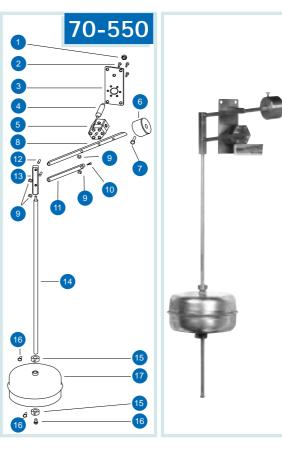
COMPONENTS

1 HUB NUT
2 VALVE BOLT
3 SUSPENSION PLATE
4 HUB
5 VALVE
6 BALANCING WEIGHT
7 WEIGHT BOLT
8 WEIGHT ARM
9 LOCKING RING
10 VALVE SHAFT BOLT
11 VALVE ARM
12 PIN
13 ROD CONNECTOR
14 ROD

15 STOPPER

17 FLOAT

16 STOPPER BOLT



<u>SPECIFICATIONS</u>

 COMPONENT NO.
 MATERIAL

 1, 2, 3, 4, 7, 10, 12, 14, 16, 17
 SST

 6, 8, 11, 13, 15
 BRASS

 5
 BRASS, SST, RUBBER

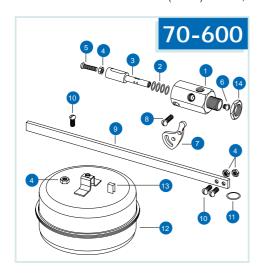
9 -----BRONZE



70-600 DIFFERENTIAL FLOAT PILOT VALVE (3-WAY)

USED FOR:

DIFFERENTIAL LEVEL CONTROL (DIFL 2) VALVES, ALL SIZES



SPECIFICATIONS

COMPONENT NO.	MATERIAL
1, 14	BRASS
3, 4, 5, 6, 7, 8, 9, 10, 11, 12	SST
13	PLASTIC
2	NITRILE RUBBEE



COMPONENTS

1 BODY	8 BOLT
2 O-RING	9 ARM
3 SHAFT	10 BOLT
4 NUT	11 SPRING WASHER
5 BOLT	12 FLOAT
6 BOLT	13 FIXING INSERT
7 CAM	14 NUT

76-200 DIFFERENTIAL PILOT VALVE (3-WAY)

USED FOR:

FLOW RATE CONTROL VALVE **(FR)**EXCESSIVE FLOW SHUT-OFF VALVE **(FE)**SIZES 6" - 24"
DIFFERENTIAL CONTROL VALVE **(DI)**SIZES 6" - 24"

ADJUSTMENT RANGE

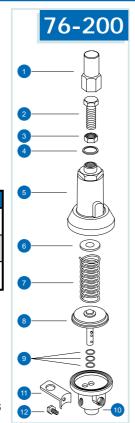
(PRESSURE DIFFERENTIAL)

SPRING NO.	COLOUR	RANGE
70 (STANDARD)		2 - 5 m 3 - 8 psi
69		6 - 8 m 9 - 12 psi
47	GREEN	9 - 60 m 13 - 85 psi

MAX. LINE PRESSURE: 250 m (360 psi)

SPECIFICATIONS

COMPONENT NO.	MAIERIAL
1, 2, 5, 6, 10	BRASS
4	SYNTHETIC RUBBER
3, 7, 11, 12	SST
8	SST, NATURAL RUBBER, BRASS
9	NITRII E RUBBER





1 COVER	7 SPRING
2 ADJUSTING BOLT	8 DIAPHRAGM ASSEMBLY
3 LOCKING NUT	9 BODY O-RING
4 COVER SEAL	10 BODY
5 BONNET	11 BRACKET
6 SPRING DISC	12 BRACKET BOLT

76-600 PILOT VALVE (2-WAY)

USED FOR:

ALTITUDE CONTROL (AL) VALVE SIZES 3" - 24" FLOW RATE CONTROL (FR) VALVE SIZES 3" - 24"

OPERATING CONDITIONS

ALTITUDE CONTROL

SPRING NO.	COLOUR	RANGE
47	GREEN	0.5 - 5 m 1.5 - 16 ft
50 (STANDARD)	RED	2 - 7 m 6 - 23 ft
76	BLACK	2 - 30 m 6 - 98 ft

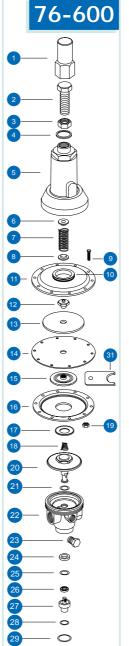
MAX. UPSTRAEM PRESSURE: 100 m

FLOW RATE CONTROL

SPRING NO.	COLOUR	RANGE	
47	GREEN	0.5 - 5 m 0.8 - 8 psi	

MAX. UPSTRAEM PRESSURE: 160 m

SPECIFICATIONS COMPONENT NO. MATERIAL 1, 2, 5, 6, 8, 12, 15, 20, 22, 23 BRASS 3, 7, 9, 18, 19, 24, 25, 27, 30, 31 SST 4 SYNTHETIC RUBBER





COMPONENTS

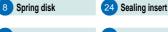
Cover	Bowl's seal
2 Adjusting bolt	18 Plunger spring

Locking Nut	Nut
4 Cover seal	20 Diaphragm assembly

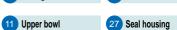
5	Bonnet	21 O-Ring





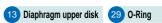






26 Seal

12	Diaphragm bolt	28	O-Ring



14	Diaphragm	30	Plua	
	Diapinagin		···ug	



16 Lower bowl

10 O-Ring

"DOROT" SOLENOID VALVE

3-WAY SOLENOID INCLUDES BASE, 2-WAY OPERATOR EXCLUDES BASE

USED FOR:

ELECTRIC VALVES (**EL**) SIZES: ³/₄ " - 323"

MAX. OPERATING PRESSURE - 100 m (150 psi)

ELECTRIC DATA

STANDARD COIL - 24 V AC, 50 HZ, INRUSH CURRENT 0.29 A, HOLDING $\,$ 0.14 A OTHERS ON REQUEST

ALLOWED VOLTAGE VARIATION ±10%

MODEL NO. 71-NO STANDARD NORMALLY-OPEN, 3-WAY SOLENOID MODEL NO. 71-BP...... STANDARD OPERATOR 2-WAY







"BACCARA" SOLENOID VALVE N.O. OR N.C. (3-WAY)

USED FOR:

ELECTRIC VALVES (**EL**) SIZES: 3" - 24" PUMP CONTROL VALVES (**BC**) SIZES: 3" - 24"

OPERATING CONDITIONS

ORIFICE DIAMETER (mm)	MAX. F	PRESSURE
1.6 (STANDARD)	150 m /	220 psi
0.8	250 m/	360 psi
2.4	₋ 60 m /	90 psi
3.0	- 40 m/	60 psi





ELECTRIC DATA

STANDARD COIL - 24 VAC, 50 HZ, INRUSH CURRENT 1.08 A, HOLDING 0.6 A

OTHERS ON REQUEST

ALLOWED VOLTAGE VARIATION +/-10%

MODEL NO. 30-NO..... STANDARD NORMALLY-OPEN, 3-WAY SOLENOID VALVE MODEL NO. 30-NC..... STANDARD NORMALLY-CLOSED, 3-WAY SOLENOID VALVE MODEL NO. 30-BP..... STANDARD OPERATOR 3-WAY (24 VAC, 50 HZ, 1,6 mm ORIFICE)

MODEL NO. 30-CO COIL (SPECIFY VOLTAGE, FREQUENCY)

ACCESSORIES

3-WAY CONTROL VALVE

USED FOR:

Manual activation of hydraulic valves.

MODEL NO. 35- 1/8"-3	- "SAGIV" SY 3 (1/8" CONNECTION)
MODEL NO. 35- 1/4"-3	- "SAGIV" SY 3 (1/4" CONNECTION)
MODEL NO. 35- 1/4"-6	- "SAGIV" SY 6 (LARGE PASSAGES)



2-WAY BALL VALVE

USED FOR:

Temporary isolation of control devices from pressure line.

Cancellation of pilot valve controls.

MODEL NO. 34 - $\frac{1}{8}$ "

MODEL NO. 34 -1/4"

MODEL NO. 34 -1/2 "



PRESSURE SELECTOR TEE ("SHUTTLE VALVE")

USED FOR:

Activation of main valve by two (or more) control devices.

MODEL NO. 12-6-05 _____ (PLASTIC, 6 mm CONNECTIONS)
MODEL NO. 12-8-05 ____ (PLASTIC, 8 mm CONNECTIONS)
MODEL NO. 12-½-01 ____ (BRASS,½" CONNECTIONS)





NEEDLE VALVE

USED FOR:

Restriction of flow in 2-way control systems.

Restriction of response time in 3-way control systems.





PILOT VALVES AND ACCESSORIES

HYDRAULIC RELAY 28-200

USED FOR:

Electric Control (EL). sizes: 6" - 24" sizes: 3" - 24" Remote hydraulic control (RC).



SELF-FLUSHING ("FINGER") FILTER

USED FOR:

Filtration of activation water

MODEL NO. 81- $\frac{1}{2}$ -2 _ _ $\frac{1}{2}$ " MALE, $\frac{1}{2}$ " FEMALE, BRASS MODEL NO. 81- $\frac{1}{4}$ -24 $_{-}$ $\frac{1}{4}$ " MALE, $\frac{1}{4}$ " FEMALE, BRASS MODEL NO. 81-14-58 _ 14" MALE, 1/8 " FEMALE, PLASTIC





LIMIT SWITCH

USED FOR:

Electric indication of valve position. all sizes. Pump Control valve (BC). sizes: 2" - 24" Deep Well Control valve (DW). sizes: 2" - 24"

MODEL NO. 40-LS LIMIT SWITCH

MODEL NO. 48-LB BRACKET + BOLTS, NUTS



HYDRAULIC RELAY (3-WAY)

USED FOR:

Remote Controlled Valve (RC). sizes 3/4" - 4"

MODEL NO. 33- 1/8 . _ _ _ "GALIT"



P.E CONTROL TUBE CONNECTORS

USED FOR:

Assembly of control valve. sizes: 3/4" - 4" AVAILABLE: 6mm OR 8mm O.D. TUBE FITTINGS % " OR % " BSP MALE THREADS MODEL NO. 36 ELBOW CONNECTOR MODEL NO. 37 - - - - STRAIGHT CONNECTOR MODEL NO. 39 BRANCH T-SHAPE

SPECIFY REQUIRED FITTING BY CAT. NO. - PIPE SIZE - THREAD EXAMPLE: 36-6-% IS AN ELBOW CONNECTOR FOR A 6mm PIPE, % " THREAD



PRESSURE CHECK POINT

USED FOR:

Pressure testing valve. sizes: 1½ " - 4"

MODEL NO. 32 - 1/4



CHECK VALVE

USED FOR:

Assembly of two control sources on the valve.

Pump Control Valve (BC).

MODEL NO. 21 - 1/2

MODEL NO. 31 - 1/8



21 - 1/2





GENERAL DATA

DIAPHRAGMS LIST

The DOROT valve can be equipped with various types of special diaphragms besides the standard one. These allow for the adaptation of unusual operating conditions, such as very low pressure, extreme regulation requirements, or corrosive liquids.

Note: The standard diaphragm will be assembled in the valve unless ordered otherwise.

GAL METAL VALVES

	THE RESIDENCE OF THE PARTY OF T					
MODI	MODEL		DIAPHRAGM	SERIAL	OPERATI	NG RANGE
MODI	יוע	(INCH)	DEFINITION	NUMBER	m	psi
			STANDARD	18	12-160	17-230
45		3/4",1"	NITRILE	19	12-160	17-230
		/4 , 1	E.P.D.M	51	12-160	17-230
			LOW PRESSURE	85	5-100	7-140
			STANDARD	13	12-160	17-230
			EXTREME REGULATION	17	20-160	28-230
44, 4	5,	41/1	LOW PRESSURE	82	5-50	7- 70
53, 9°	1	1½"	NITRILE	80	12-160	17-230
33, 3			NITRILE	46	20-160	28-230
			E.P.D.M	55	12-160	17-230
			STANDARD	3	15-160	21-230
			LOW PRESSURE	2	7-100	10-140
44, 45	5		EXTREME REGULATION	60	20-160	28-230
44, 4	J,	2", 2½",	LOW PRESSURE E.P.D.M	53	7-100	10-140
47, 7	7	323"	NITRILE	42	15-160	21-230
			E.P.D.M	54	15-160	21-230
			NEOPRENE (UL)	64	15-160	21-230
67, 94	4	2"	HIGH PRESSURE	69	10-250	15-350
44.4			STANDARD	32	7-160	10-230
44, 4	Э,		LOW PRESSURE	5	4-100	6-140
47, 53	3,		EXTREME REGULATION	61	20-160	28-230
		3",4"	E.P.D.M	56	7-160	10-230
77, 82	2,		NITRILE	66	4-100	6-140
84, 87	7		NITRILE	43	12-160	17-230
1 0 ., 0	•		NEOPRENE	65	7-160	10-230

	MODEL	SIZE (INCH)	DIAPHRAGM DEFINITION	SERIAL NUMBER	OPERATING RANGE m psi
	67	3"	HIGH PRESSURE	70	10-250 14-360
	67	4"	HIGH PRESSURE	71	10-250 14-360
	47, 53, 77, 87	6",868"	Cancelled LOW PRESSURE Standard LOW PRESSURE (SP) E.P.D.M NITRILE NITRILE NEOPRENE	35 9 62 91 38 44 93 75	7-160 10-230 5-100 7-140 20-160 30-230 2-60 3-85 7-160 10-230 7-160 10-230 10-250 14-360 10-250 14-360
O 10 10 10 10 10 10 10 10 10 10 10 10 10	67	6"	HIGH PRESSURE NITRILE NEOPRENE	72 68 76	10-250 14-360 10-250 14-360 10-250 14-360
CONTRACT LOSS NO.	47,77, 87	8",12",14"	STANDARD LOW PRESSURE EXTREME REGULATION NITRILE	36 37 67 45	7-160 10-230 2-100 3-140 20-160 28-230 7-160 10-230
8	67	8"	HIGH PRESSURE	73	10-250 14-360
Section Sectio	47,77, 87	10"	STANDARD LOW PRESSURE	40 50	7-160 14-360 2-100 10-230
7	67	10"	HIGH PRESSURE LOW PRESSURE	78 92	10-250 14-360 2-100 3-140
0	67, 77	16",20",24"	HIGH PRESSURE LOW PRESSURE	78 92	7-250 10-360 2-100 3-140

BACKFLUSHING VALVES

SIZE (INCH)	DIAPHRAGM DEFINITION	SERIAL NUMBER	OPERATING RANGE m psi
(57, 58)	STANDARD	5M	4-100 6-140
3"x2"/3"x3"/4"x3"/4"x4"	HIGH PRESSURE	89M	15-160 22-230
(51, 52)	STANDARD	6	5-100 7-140
(58P) 3"x2"/3"x3"/4"x3" 4"x4"	STANDARD HIGH PRESSURE	97 98	10-60 14-85 20-100 28-140

PLASTIC VALVES MODEL 75

SIZE (INCH)	DIAPHRAGM DEFINITION	SERIAL NUMBER	OPERATING RANGE m psi
3/4 ", 1"	VERSION "E" VERSION "TE"	1 25	5-80 7-110 5-80 7-110
	STANDARD	21	10-100 15-140
1½", 2",2½", 3"	VERSION "E"	22	8-100 11-140
1/2,2,2,2/2,0	VERSION "T"	21	8-100 11-140
	VERSION "TE"	22	10-100 15-140

DIAPHRAGMS LIST (CONT.)

PLASTIC VALVES MODEL 95/96

SIZE (INCH)	DIAPHRAGM DEFINITION	NG RANGE psi		
3",4"	STANDARD	95	6-80	8-110
6"	STANDARD	52	5-100	8-145

RISER VALVES

MODEL	DIAPHRAGM DEFINITION	SERIAL NUMBER	OPERATING RANGE m psi
37,38, 39	STANDARD	41	15-160 22-230
	STANDARD	3	15-160 22-230
46,86	LOW PRESSURE	2	7-100 10-140
	LOW PRESSURE (SP.)	12	4-50 6-70

MODEL 09

SIZE	DIAPHRAGM	SERIAL	OPERATING RANGE
(INCH)	DEFINITION	NUMBER	m psi
2	STANDARD	8	5-100 7-140

WEIGHTS (ROUNDED VALUES)

WEIGH 15 (I	1001	YUL	J VA	LUE	<u> </u>													
SIZE	20	3/4	25	1	32	11/4	40	1½	50	2	65	2½	80 LF	323	80	3	100	4
MODEL	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs
GAL METAL	VAL	VES																
44							2.2	4.9	3.2	7	3.6	7.9	4.5	9.9	11	24		
45	0.9	2	1	2.2			1.8	4	2.6	5.7	3.4	7.5	3.9	8.5				
47									7.2	16			11	24	17	38	22	48
53							1.8	4	2.6	5.7			3.7	8.1	11	24	11	24
67									10	22					30	66	38	84
77									7.7	17			11.8	27	18.2	41	23.5	51
82															18	40		
84															10.8	24		
87									8	18					19	43	24	53
91					1.7	3.7	1.7	3.7	2.4	5.3			3.6	7.9				
94									6	13								
PLASTIC VA	ALVE	S																
75	0.2	0.4	0.2	0.4			0.9	2	1	2.2	1.3	2.7			1.4	3.1		
95/96															4.2	9.3	4.2	9.3
RISER VALV	/ES																	
37, 38															9.2	20		
39															7.9	17.4		
46															8.1	18		
86															7.6	17		
BACKFLUS	HING	CO	NTRO	DL V	ALVE	S												
57-3x2															22	48		
57-3x3															22	48		
57-4x3																	25	56
58-3x2															15	33		
58-3x3															15	33		
58-4x3																	16	35
58-4x4																	16	35
58P 3x2															4.1	9		
58P 3x3															4.1	9		
58P 4x3																	4.3	9.5
58P 4x4																	4.3	9.5
MODEL 09																		
									3.2	7								



WEIGHTS (ROUNDED VALUES)

SIZE	150	6	200 LF	868	200	8	250	10	300	12	350	14	400	16	500	20	600	24
MODEL	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs	kg	lbs
GAL METAL	VAL	VES																
47	46	100	50	110	80	176	117	257	156	344								
53	31	68																
67	75	165			123	271	190	419					433	954				
77	49	107	54	117	86	188	125	275	167	368	172	379	405	892	674	1484	696	1532
82	45	99																
87	51	112			89	196	131	288	174	383	180	396						

STANDARD VALVE

MATERIAL SPECIFICATIONS

 CAST IRON
 ISO 185 (ASTM A126)

 DUCTILE IRON (SGI)
 ISO 1083

 CAST BRONZE
 BS 1400 LG2, SAE 40
 BRASS ISO 426, DIN 17660

SST: SPRINGS SST 302

RUBBER: DIAPHRAGMS NYLON REINFORCED POLYISOPRENE (NR)

PRESSURE RATING OF STANDARD CONNECTIONS

STANDARD	VALID FOR	PRESSURE RATING mwc psi	TAG MARKING
ISO PN 10	C.I., SGI, C.B.	100 140	PN 10
ISO PN 16	C.I., SGI, C.B.	160 230	PN 16
ISO PN 25	C.I., SGI, C.B.	250 360	PN 25
ANSI 125	C. I.	140 200	AN 125
ANSI 150	C.I., SGI, C.B.	170 250	AN 150
AS 2129, BS 10 / D	C.I., C.B.	100 140	BS D
AS 2129, BS 10 / E	C.I., C.B.	160 230	BS E
JIS 5K	C.I., SGI.	50 70	JIS 5
JIS 10K	C.I., SGI.	100 140	JIS 10
JIS 16K	C.I., SGI.	160 230	JIS 16
JIS 20K	C.I., SGI.	200 280	JIS 20

ABBREVIATIONS: C.I.= CAST IRON, SGI = DUCTILE IRON, C.B.=CAST BRONZE

CAPACITY OF CONTROL CHAMBERS

GAL VALVES MODELS 44, 45, 47, 53, 77, 82, 84, 87,91

SIZE	METRIC	USIS
3/4"	30 cm ³	1.8 in ³
1"	30 cm ³	1.8 in ³
1½"	70 cm ³	4.2 in ³
2", 2½", 323"	160 cm ³	10 in ³
3", 4"	0.6 LIT.	37 in ³
6", 868"	1.8 LIT.	0.5 GAL.
8"	4.7 LIT.	1.2 GAL.
10"	6.5 LIT.	1.7 GAL.
12"	9.4 LIT.	2.5 GAL.
14"	9.4 LIT.	2.5 GAL.
16"	12.5 LIT.	3.3 GAL.
20"	25 LIT.	6.6 GAL.
24"	25 LIT.	6.6 GAL.

CAPACITY OF CONTROL CHAMBERS (CONTINUED)

HIGH PRESSURE VALVES MODELS 67, 94

SIZE	METRIC	USIS
2"	180 cm ³	11 in ³
3"	300 cm ³	18 in ³
4"	0.5 LIT.	30 in ³
6"	2 LIT.	0.5 GAL.
8"	4.8 LIT.	1.3 GAL.
10"	6.2 LIT.	1.6 GAL.
16"	12.5 LIT.	3.3 GAL.

PLASTIC VALVES MODELS 75

SIZE	METRIC	USIS
³ ⁄ ₄ ", 1"	36 cm ³	2.2 in ³
1½", 2", 3"	180 cm ³	11 in ³

PLASTIC VALVES MODELS 95, 96

SIZE	METRIC	USIS
3", 4"	0.7 LIT.	0.2 GAL.
6"	2.6 LIT.	0.7 GAL.

ORDER FORM

The customer is requested to order the valve in the following format, to prevent possible misunderstandings.

The GREY parts of the order form are mandatory and the factory cannot accept an order which excludes them.

